

# Carbide Drill Sharpening Prices



QMD\_No. 0204

QM-System WTT

Ship drills to:

**Wolf Tool Technologies**  
 2070 Carolina Place  
 Fort Mill, SC 29708

**Instructions**

Fill out all the information in the shaded areas.

Make sure all information on the left side of the form is complete. Fill in the quantities on the right side of the form, or just leave them blank.

Place all worn drills in original tubes if possible!

**Company Name & Ship-to Address:**

\_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

**Purchase Order Number:**

\_\_\_\_\_

**Contact Name:**

\_\_\_\_\_

**Contact Phone Number:**

\_\_\_\_\_

**Date (mm/dd/yy):**

\_\_\_\_\_

**Signature:**

\_\_\_\_\_

**Return Shipping Method (Circle One):**

UPS Ground                      UPS 2 Day  
 UPS 1Day                              \_\_\_\_\_

**Special Instructions** (minimum OAL, corner chamfers, etc.)

\_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

**Damaged Drill Disposition:**

Drills damaged beyond repair will be scrapped and not returned unless otherwise specified above.

**Special Requests:**

For Deep Hole Drills please give us a call.

Maximum Diameter		Uncoated	TiN	AICrN Coated
in	mm		TiCN	
			TiAlN Coated	
<b>Single Diameter Solid Carbide Drills up to 8XD</b>				
3/16	6	QTY		
		\$	\$14.00	\$16.00
5/16	8	QTY		
		\$	\$16.00	\$20.00
3/8	10	QTY		
		\$	\$17.00	\$21.00
7/16	12	QTY		
		\$	\$22.00	\$27.00
1/2	14	QTY		
		\$	\$27.00	\$31.00
5/8	16	QTY		
		\$	\$30.00	\$36.00
11/16	18	QTY		
		\$	\$36.00	\$42.00
3/4	20	QTY		
		\$	\$37.00	\$48.00
1	25	QTY		
		\$	\$44.00	\$58.00

Carbide Drill Inserts				
5/8	16	QTY		
		\$	\$28.00	\$31.00
3/4	20	QTY		
		\$	\$31.00	\$34.00
1-1/4	32	QTY		
		\$	\$36.00	\$40.00
1-9/16	40	QTY		
		\$	\$40.00	\$44.00
Totals		QTY		
		\$		

Special Carbide Drill Options				
Corner chamfer charge each drill	QTY			Totals
	\$	\$3.00		
Corner radius charge each drill	QTY			
	\$	\$11.00		
Step drill charge per step each drill	QTY		# of steps	
	\$	\$11.00		
<b>Long Drills 10XD - 30XD Add 25%</b>				
<b>Total for all drills and options</b>				